FORM PTO-1390 U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE TRANSMITTAL LETTER TO THE UNITED STATES			ATTORNEY'S DOCKET NUMBER: 1999P05602WOUS	
DESIGNATED/ELECTED OFFICE (DO/EC CONCERNING A FILING UNDER 35 U.S.C			UPNETLYNCH KJOWIJ SOJS73FR .5)	
INTERNATIONAL APPLICATION NO.: PCT/EP00/01229		INTERNATIONAL FILING DATE: 15 FEBRUARY 2000	PRIORITY DATE CLAIMED: 18 FEBRUARY 1999	
TITLE OF IN	IVENTION: DEVICE FOR MEASURING CURRENT AN			
	(S) FOR DO/EO/US: Claude BORTOLUSSI			
Applicant herev	with submits to the United States Designated/Elected Office (DO/EO/US)) the following items and other information:		
1. X	This is a FIRST submission of items concerning a filing	under 35 U.S.C. 371.		
2.:	This is a SECOND or SUBSEQUENT submission of iter			
3. X	This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).			
4. X	A proper Demand for International Preliminary Examina	tion was made by the 19th month from the ear	rliest claimed priority date.	
5. X	A copy of the International Application as filed (35 U.S.C). 371(c)(2))		
ū	a. is transmitted herewith (required only if not tr	ransmitted by the International Bureau).		
	b. has been transmitted by the International Bureau. (see attached copy of PCT/IB/308)			
	c. is not required, as the application was filed in the United States Receiving Office (RO/US).			
6 X	A translation of the International Application into English			
7 ₅	Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)).			
	a. are transmitted herewith (required only if not transmitted by the International Bureau).			
- Ni	b. have been transmitted by the International Bureau.			
in the second	c. have not been made; however, the time limit for making such amendments has NOT expired.			
`}# 	d have not been made and will not be made.			
8.	A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).			
9. X	An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).			
	10. A translation of the annexes of the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).			
Item 11. to 16. below concern document(s) or information included:				
11. X	An Information Disclosure Statement under 37 CFR 1.97 and 1.98.			
12. X	An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.			
13. X	¬ ' · · · · · · · · · · · · · · · · · ·			
L. H	A SECOND or SUBSEQUENT preliminary amendment.			
14.	A substitute specification.			
15.	A change of power of attorney and/or address letter.			
16. X Other items or information:				
	INTERNATIONAL PR ABSTRACT on a sep	RELIMINARY EXAMINATION REPORT, INTER parate sheet, APPLICATION DATA SHEET	RNATIONAL SEARCH REPORT,	

U.S. APPLICATION NO. (#1676-65-57/FFQ) 13931 INTERNATIONAL APPLICATION NO. PCT/EP00/01229				ATTORNEY'S DOCKET NO. 1999P05602WOUS	
				CALCULATIONS PTO	USE ONLY
17. X The following fees are submitted:					
BASIC NATIONAL FEE	(37 CFR 1.492(a)(1)-(5)):				
(37 CFR1.445(a)(2)) paid	minary examination fee (37 CF I to USPTO and International S	Search Report not prepared b	у		
prepared by the EPO or J	examination fee (37 CFR 1.48)		\$860.00	<u>.</u>	
	examination fee (37 CFR 1.48) USPTO				
	examination fee (37 CFR 1.48; 33(1)-(4)				
	examination fee (37 CFR 1.48)				
		ENTER APPROPRIATE E	BASIC FEE AMOUNT =	\$ 860.00	
Surcharge of \$130.00 for priority date (37 CFR 1.49	furnishing the oath or declarat 92(e)).	tion later than months from t	he earliest claimed	\$	
Ū CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	\$	
Tetal claims	9 - 20 =	0	X \$18.00	\$	
Independent claims	2 - 3 =	0	X \$80.00	\$	
MULTIPLE DEPENDENT	CLAIMS(S) (if applicable)		+\$270.00	\$	
<u></u>		TOTAL OF ABO	VE CALCULATIONS =	\$ 860.00	
Reduction of ½, if applic	cant is entitled to Small Entity s	status under 37 CFR 1.27.	+	\$	
100 B			SUBTOTAL =	\$ 860.00	
Processing fee of \$130 fo	Processing fee of \$130 for furnishing the English translation later than months from the earliest claimed priority date (37 CFR1.49(f)).				
1 1		то	TAL NATIONAL FEE =	\$ 860.00	
Fee for recording the enclosed assignment (37 CFR1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property				\$ 40.00	
	TOTAL FEES ENCLOSED = \$ 900.00				
*				Amount to be refunded:	
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a. X A check in the amount of \$ 900.00 to cover the above fees is enclosed.					
b. Please charge my Deposit Account No. 25-0120 in the amount of \$ to cover the above fees. A duplicate copy of this sheet is enclosed.					
c. X The Commissioner is hereby authorized to charge any additional fees which may be required by 37 CFR 1.16 and 1.17, or credit any overpayment to Deposit Account No. 25-0120 . A duplicate copy of this sheet is enclosed.					
SEND ALL CORRESPONDENCE TO: CUSTOMER NO. 00466 Discourse of the control of the					
Dy L					
YOUNG & THOMPSON August 20, 2001 Benoît Castel 745 South 23rd Street Attorney for Applicant					
2nd Floor Artington, VA 22202 Registration No. 35,041					
(703) 521-2297 facsimile (703) 685-0573					

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Claude BORTOLUSSI

Box PCT

Serial No. (unknown) (PCT/EP00/01229)

Application Branch

Filed herewith

DEVICE FOR MEASURING CURRENT AND CORRESPONDING PROCESS

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents

Washington, D.C. 20231

Sir:

Prior to the first Official Action and calculation of the filing fee, please amend the above-identified application as follows:

IN THE CLAIMS:

Amend claim 3 as follows:

--3. (Amended) Device according to claim 1, characterized in that it comprises a differential amplifier (9) whose inputs are connected on the one hand to an input terminal (12) of the shunt (8), and, on the other hand, to the output (14) of the so-called floating amplifier (15).--

Amend claim 7 as follows:

--7. (Amended) Device according to claim 1, characterized in that it is used in an electrical power steering for an automotive vehicle.--

REMARKS

The above changes in the claims merely place this national stage application in the same condition as it was

during Chapter II of the international stage, with the multiple dependencies being removed.

Attached hereto is a marked-up version of the changes made to the claims by the current amendment. attached page is captioned "VERSION WITH MARKINGS TO SHOW CHANGES MADE."

> Respectfully submitted, YOUNG & THOMPSON

By Benoit Castel Benoît Castel Attorney for Applicant Registration No. 35,041 Customer No. 00466 745 South 23rd Street Arlington, VA 22202 Telephone: 703/521-2297

August 20, 2001

VERSION WITH MARKINGS TO SHOW CHANGES MADE

Amend claim 3 as follows:

--3. (Amended) Device according to any one of claims claim 1 to 2, characterized in that it comprises a differential amplifier (9) whose inputs are connected on the one hand to an input terminal (12) of the shunt (8), and, on the other hand, to the output (14) of the so-called floating amplifier (15).--

Amend claim 7 as follows:

--7. (Amended) Device according to any one of claims claim 1-to 6, characterized in that it is used in an electrical power steering for an automotive vehicle.--

PCT/EP00/01229

DEVICE FOR MEASURING CURRENT AND CORRESPONDING PROCESS

The invention relates to a device and a process for measuring current using the amplification of low value signals. It relates particularly to the field of automobile power steering.

Although the device usually used for automotive vehicle power steering uses a DC motor, it is envisaged to use an asynchronous triphase motor.

In power steering of an automotive vehicle, it is indispensable, to manage the control strategy, to know the 10 torque applied by the power steering motor, and hence, in the case of a triphase motor, to know the electrical current passing through the three phases. The corresponding measurement is carried out by a shunt by using the conventional formula $U = R \times I$.

Moreover, when the vehicle driver turns the steering wheel slowly, a high demultiplication ratio between the shaft and the steering cannot be used because it would become very difficult for the driver to turn the steering wheel in case of failure of the system. It is thus necessary to use a motor with a high torque (in particular for "heavy" vehicles), even at low speed, and to apply to it a vectorial control which is actually the only one which permits a

substantial torque at almost zero speed.

In practice, the electric motor used has a power which can be of the order of 500 watts, and it is supplied by continuous chopped voltage (the three phases are obtained by substantially rectangular chopping of the voltage from a vehicle battery, and smoothed by using the self effect of the motor itself). The frequency used is of the order of 15 to 25 KHz (namely substantially the top of the standard audio band).

To measure the voltage of the terminals of a shunt mounted in series on a phase of the electric motor (the shunt oscillating between ground and battery voltage, at cutout frequency), it is obviously desirable to reduce the heat loss by the Joule effect in the shunt (lost proportional to the square of the electrical strength passing through the shunt).

The strength being here of the order of 100 amperes, a shunt of 1 mù already has a power loss from heat of 10 watts. It will thus be understood that, because of this, the tendency is to seek to reduce further the value of 20 the shunt.

The consequence of this choice of low shunt value is that the voltage finally measured at the terminals of the shunt is, for a shunt of 1 m $\dot{\text{U}}$, of the order of 100 mV.

The problem is thus to carry out on the shunt a 25 current measurement that is sufficiently precise, from a

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voltage whose order of magnitude is about 100 mV, and which acts on a chopped voltage from the 12 volt battery (the ratio is thus about 1% between the voltage to be measured and the chopped voltage), and chopped at a high frequency of the order of 15 to 25 KHz, in the presence of noise in the chopped voltage, particularly at each voltage shock (rising or falling voltage front).

The conventional differential amplifiers do not permit precise reading of the voltage at the terminals of the shunt, because the measurement is very much disturbed at each chopping transition. Figure 1 shows the signal obtained by such a conventional differential amplifier for a value of maximum current.

The present invention meets the problem set forth 15 above, and provides for this purpose, with the corresponding process, a device that is simple to make and low cost, permitting amplification and measurement of weak signals.

According to the invention, for measuring current in a line supplied by a voltage with noise and comprising a 20 shunt mounted in series, there is used an amplifier of the signal of the shunt, hereafter called a floating amplifier, and means to supply said floating amplifier with a voltage which follows the supply voltage of the shunt.

It will be understood that the principle of the 25 invention is to amplify the useful signal to facilitate its

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extraction from the chopped signal. To do this, the amplifier of the shunt signal is supplied with a voltage which follows the potential of the shunt.

The invention similarly provides for the 5 application of the device and of the process which is its object, to a current measurement in a supply line of an asynchronous motor.

According to particular arrangements that may be used in combination:

- the electric motor is of the triphase type,
 - the electric motor is supplied by a chopped voltage,
 - the electric motor has a power of about 500 watts,
- the shunt has a value of about 1 mù,
 - the device comprises a differential amplifier whose inputs are connected on the one hand to the input of the shunt and, on the other hand, to the output of the so-called floating amplifier,
- the floating amplifier has its inputs connected to the terminals of the shunt and is supplied from a mounting of the double bootstrap type.

These arrangements are favorable to a production of the device with conventional components, without particular 25 requirements and hence of low cost, which makes the

production of the device economical.

Finally, the invention provides, according to another aspect, the application of the device and of the process which is its object, to electrical power steering for 5 an automotive vehicle.

Generally speaking, when there is involved a measurement of weak current in a line supplied by a voltage with noise, and comprising a shunt mounted in series, the process of the invention is characterized in that it 10 comprises the step of signal amplification of the potential difference between the input and output terminals of the shunt by an amplifier supplied by a voltage which follows the supply voltage of the shunt.

Preferably, it moreover comprises a step of differ15 ential amplification of the difference between, on the one
hand, the signal of the chopped voltage at the input of the
shunt, and, on the other hand, the potential difference at
the terminals of the shunt, amplified by the floating
amplifier.

It is important to note that this problem of measuring weak current in the shunt in the presence of voltage noise is in fact new in an application of electrical power steering, to the extent to which most of the previously existing devices used DC motors, of lower power (100 to 150 to 150 watts). There thus was no particular problem to measure a

voltage at the terminals of a shunt connected to the ground or to the battery voltage (because of the absence of chopping).

Present DC motors operate by using brushes, which 5 give rise to a problem of wear, and which would not be usable in practice for motors of 500 watts. Moreover, the choice of having a constant torque no matter what the steering, and to reduce "torque oscillations" that now exist in power steering with DC motors with brushes, leads to using triphase 10 asynchronous motors, and hence to introduce a chopped voltage, comprising a not inconsiderable voltage noise.

The invention is thus applicable more generally to all so-called "brushless" electrical motors, or to motors which do not operate with DC.

The description and drawings which follow permit better understanding the objects and advantages of the invention. It is clear that this description is given only by way of example, and not in a limiting way.

In the drawings:

- 20 Figure 1 shows the noise present in a chopped voltage supplying a triphase electric motor,
 - Figure 2 shows schematically a device for measuring a signal from a shunt, not according to the invention,
- Figure 3 shows schematically, in an analogous 25 manner, a measuring device according to the invention,

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- Figure 4 shows the measured signal, after use of the device according to the invention.

As is seen in Figure 2, a triphase asynchronous motor 1, for example adapted to act on an automotive vehicle 5 steering, is supplied by a battery 2 (of the 12 volt type) via three supply lines 3, 4, 5. A chopping device 6, of a conventional nature (rapid switch), and not shown in detail here, is inserted in each supply line of the motor 1, as is also a control device (not shown) for the motor 1.

10 It is thus sought to determine the current flowing in the electrical lines 3, 4, 5. To do this, a low current measuring device 7 is disposed in one line (here designated 5) for supplying the motor 1.

This device 7 first of all comprises a shunt 8, of 15 conventional type, of a value of about 1 m0, and an amplification means, which in the embodiment illustrated in Figure 2 and not according to the invention, is comprised by a differential amplifier 9 mounted at the terminals 12, 13 of the shunt 8 ("+" terminal at the output terminal 13 of the 20 shunt, and "-" terminal at the input terminal 12 of the shunt), and supplied between the battery 2 and a ground 10. A processing device for the measurement 11, not shown in detail here, receives the signal from the differential amplifier 9.

It is seen above that the use of such a measuring

device gives rise to the observation of a signal as shown in Figure 1, hence with a great deal of noise and difficult to use.

The device according to the invention is thus shown 5 in Figure 3. It will be seen that it comprises, in addition to the differential amplifier 9, whose inputs are connected on the one hand, for the "-" terminal, to the input terminal 12 of the shunt 8, and, on the other hand, for the "+" terminal, at the output 14, to a so-called floating amplifier 10 15.

This floating amplifier 15 has its inputs connected to the terminals 12, 13 of the shunt 8 ("+" terminal to the output terminal 13 of the shunt, and "-" terminal to the input terminal 12 of the shunt). It is supplied by floating 15 supply means constituted by a mounting of the double bootstrap type.

More precisely, a terminal of voltage VCC of said floating amplifier 15 is connected to the battery 2 through a diode D1. A condenser C1 is mounted between the input 20 terminal 12 of the shunt and the cathode 16 of the diode D1.

Similarly, a voltage terminal GND (or VEE) of the floating amplifier 15 is connected to the ground 10 via a diode D2. A condenser C2 is mounted between the input terminal 12 of the shunt and the anode 17 of the diode D2.

In operation, the chopped signal from the battery

has a voltage increasing between 0 and 12 volts. During positive alternation of the chopping (substantially 12 volts), the chopped battery voltage (12+ÄU) is imposed on the condenser C2 of "-" supply of the floating amplifier 15, via 5 the diode D2, and the voltage Vee will then be substantially equal to the input voltage of the shunt (12+ÄU) (terminal 12) LESS 12 volts, namely ÄU. The voltage Vcc is substantially equal to the input voltage of the shunt (12+ÄU) PLUS 12 volts (discharge from C1), and the difference Vcc-Vee equals 24 10 volts.

During negative alternation of chopping (substantially 0 volt), this chopped battery voltage 0+ÄU is applied to the condenser C1 of "+" supply of the floating amplifier 15, via the diode D1, and the voltage Vcc thus equals 15 substantially the input voltage of the shunt 0+ÄU (terminal 12) PLUS 12 volts. The voltage Vee is equal substantially to the input voltage of the shunt 0+ÄU (terminal 12) LESS 12 volts (discharge of C2), namely ÄU - 12 volts, and the difference Vcc-Vee equals 24 volts in this case again.

The floating amplifier 15 is thus supplied at a voltage twice that of the battery 2, if influence of switching elements is omitted. And this supply follows the shunt potential (independence relative to ÄU, hence from chopping shocks). There has thus been provided in this case 25 a symmetrical floating supply of the floating amplifier 15,

which follows the input potential of the shunt 8.

The floating amplifier 15 thus supplied is accordingly adapted to amplify the signal between the terminals of the shunt 8, independently of the noise existing 5 in the supply voltage.

There is thus amplified by the floating amplifier 15 the difference signal of voltage between the input terminals 12 and the output terminals 13 of the shunt 8.

The differential amplifier 9 operates itself with, 10 as inputs, on the one hand the chopped voltage signal at the input 12 of the shunt 8, and on the other hand the potential difference at the terminals of the shunt 8, amplified by the floating amplifier 15.

The comparison between these signals with a 15 conventional differential amplifier 9 is thus much easier than in the absence of amplification of the potential difference at the terminals 12, 13 of the shunt 8.

Thus, in the absence of amplification of the potential difference at the terminals of the shunt 8, the 20 noise in the supply voltage is high before the difference of voltage at the terminals of the shunt (value to be measured), and the differential amplifiers hence less satisfactory. On the contrary, after amplification of the potential difference of the terminals of the shunt, the noise in the supply 25 voltage becomes less relative to the amplified signal, and

the differential amplifier performs well.

Stated another way, it is possible to carry out measurement of the current with very low shunt values, because with the floating supply used, it is possible to 5 amplify the weak signal obtained, and then to reference this amplified signal to the overall ground, by minimizing the errors introduced in the differential stage.

Figure 4 shows the actual embodiment of the invention, with maximum current, and it will be seen that the 10 distortions of commutation are the exact reflection of the behavior of the power switches.

A significant advantage of this mounting is that it is thus possible to use a differential amplifier 9 of conventional type, and hence of low cost, and similarly to use a 15 floating amplifier 15 which is also conventional and low cost. This contributes to reducing the cost of production of the device.

The scope of the present invention is not limited by the details of the embodiments given above, considered by 20 way of example, but extends on the contrary to modifications within the scope of those skilled in the art.

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CLAIMS

- 1. Device for measuring current in a line (5) supplied by a voltage with noise, comprising a shunt (8) mounted in series in the line (5), characterized in that it comprises an amplifier (15) of the signal of the shunt (8), hereinafter called a floating amplifier, and a floating supply means (C1, C2, D1, D2) to supply said amplifier (15) with a voltage that follows the supply voltage of the shunt (8).
- 2. Device according to claim 1, characterized in that the line (5) is a supply line of an asynchronous triphase electric motor (1), said electric motor (1) being supplied by a chopped voltage, having a power of about 500 watts, and in that the shunt (8) has a value of about $1 \text{ m}\mathring{\text{U}}$.
- 3. Device according to any one of claims 1 to 2, characterized in that it comprises a differential amplifier (9) whose inputs are connected on the one hand to an input terminal (12) of the shunt (8), and, on the other hand, to

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the output (14) of the so-called floating amplifier (15).

- 4. Device according to claim 3, characterized in that the floating amplifier (15) has its inputs connected to the terminals (12, 13) of the shunt (8) and in that the floating supply means (C1, C2, D1, D2) is constituted by a mounting of the double bootstrap type.
- 5. Device according to claim 4, characterized in that the mounting of the double bootstrap type comprises:

the connection of a terminal of voltage VCC of said floating amplifier (15) to a battery (2) via a diode D1, and the mounting of a condenser C1 between the input terminal (12) of the shunt and the cathode (16) of the diode D1,

the connection of a terminal of voltage GND (or VEE) of the floating amplifier (15) to the ground (10) via a diode D2 and the mounting of a condenser C2 between the input terminal (12) of the shunt and the anode (17) of the diode D2.

- 6. Device according to claim 5, characterized in that the floating amplifier (15) is supplied at a voltage double the supply voltage of the shunt (8), before chopping.
 - 7. Device according to any one of claims 1 to 6,

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characterized in that it is used in an electrical power steering for an automotive vehicle.

- 8. Process for measuring weak current in a line (5) supplied by a voltage with noise, characterized in that it comprises the step of amplifying the signal of difference of potential between the input terminal (12) and output terminal (13) of the shunt (8) by an amplifier (15) called a floating amplifier, supplied by a voltage which follows the supply voltage of the shunt (8).
- 9. Process according to claim 8, characterized in that it comprises moreover a step of differential amplification of the difference between, on the one hand, the signal of chopped voltage at the input (12) of the shunt (8), and, on the other hand, the potential difference at the terminals of the shunt (8), amplified by the floating amplifier (15).

ABSTRACT OF THE DISCLOSURE

A device for measuring current in a line supplied by a voltage with noise, and comprising a shunt mounted in series. According to the invention, there is used an amplifier of the signal of the shunt and a supply element to supply the amplifier with the voltage which follows the supply voltage of the shunt. The invention is particularly applicable to electrical power steering for automotive vehicles using an asynchronous motor.

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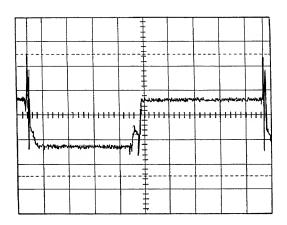
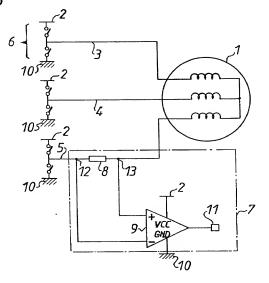
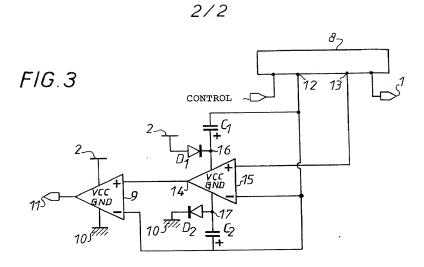
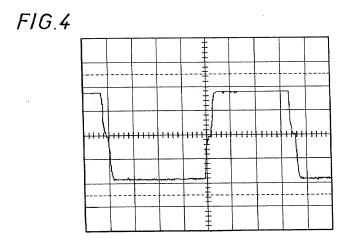


FIG.2







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Ref. 1999P05602WOUS

COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

		CURRENT MEASURING DEVICE	AND CORRESPONDING METHOD)
the	specification	on of which: (check one)		
		REGULAR OR DES	IGN APPLICATION	
,	[]	is attached hereto.		
·. <u>.</u>	[]	was filed on amended on (if applicable).	as application Serial No.	and wa

PCT FILED APPLICATION ENTERING NATIONAL STAGE

į (X)	was	was described and claimed in International application PCT/EP00/01229 filed			
, r.	15 F	ebruary 2000 and as amended on (if any).			

ū I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

PRIORITY CLAIM

n I hereby claim foreign priority benefits under 35 USC 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed.

PRIOR FOREIGN APPLICATION(S)

Country	Application Number	Date of Filing (day, month, year)	Priority Claimed
France	99/01979	18 February 1999	yes

(Complete this part only if this is a continuing application.)

Ø

I hereby claim the benefit under 35 USC 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of 35 USC 112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37 Code of Federal Regulations \$1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status-patented, pending, abandoned)

POWER OF ATTORNEY

The undersigned hereby authorizes the U.S. attorney or agent named herein to accept and follow instructions from <u>Siemens AG</u> as to any action to be taken in the Patent and Trademark Office regarding this application without direct communication between the U.S. attorney or agent and the undersigned. In the event of a change in the persons from whom instructions may be taken, the U.S. attorney or agent named herein will be so notified by the undersigned.

As a named inventor, I hereby appoint the registered patent attorneys represented by Customer No. 000466 to prosecute this application and transact all business in the Patent and Trademark Office connected therewith, including: Robert J. PATCH, Reg. No. 17,355, Andrew J. PATCH, Reg. No. 32,925, Robert F. HARGEST, Reg. No. 25,590, Benoît CASTEL, Reg. No. 35,041, Fric JENSEN, Reg. No. 37,855, Thomas W. PERKINS, Reg. No. 33,027, and Roland E. LONG, Jr., Reg. No. 41,949,

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Date 08/14/2001

Citizenship: French

Address all telephone calls to Young & Thompson at 703/521-2297. Telefax: 703/685-0573.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both under Section of 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor: Claude BORTOLUSSI

(given name, family name)

Inventor's signature

ignature _____

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